



Dart Aerospace Ltd.
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D350-567-147
Job Sheet 187015



Part No: D350-567-147

Job Qty: 1 ea

Part Name: Floor Window Close Out (AS350B3e with Garmin Transponder)



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/25/18

Job Tracking No:

Due Date: 12/7/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DSI9590 REV.G IPP REV:A 18.11.12 NEW ISSUE DD VERF:JFS

Ship Via:

6902

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		DAS Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	12/7/18	12/7/18	0.00	0.00	Start Up Stores/Pkg-2		6 DEC 06 2018
110	Packaging	1 pcs	12/7/18	12/7/18	0.00	0.00	Packaging1-3		89 DEC 07 2018
120	QC	1 pcs	12/7/18	12/7/18	0.00	0.00	QC4		
130	Packaging	1 pcs	12/7/18	12/7/18	0.00	0.00	Packaging3-1		
135	DC	1 pcs	12/7/18	12/7/18	0.00	0.00	DC		DEC 07 2018
140	QC21-FG	1 Ea	12/7/18	12/7/18	0.00	0.00	QC21		DEC 07 2018

Part Op 130 - Identify and pack for shipping as per PPP D350-567-147 Location:FG033
Descriptions: 135 - Photocopy bluefile & type labels per PPP D350-567-147 CHG001

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-3A	Bolt	5 Ea (5 ea)	90-Start up Operation	5056462
AN525-10R6	Screw	2 Ea (2 ea)	90-Start up Operation	FM137307
AN525-832R7	Screw	2 Ea (2 ea)	90-Start up Operation	5089346
CB200	Acrylic Adhesive, 3.5G	1 pcs (1 ea)	90-Start up Operation	5126623
D3802-1	Window Seal (\$ Per Foot)	2 ft (2 ea)	90-Start up Operation	5104211
D4435-9	Bracket	2 Ea (2 ea)	90-Start up Operation	5124805
D4441-1	Rubber Seal	2 ft (2 ea)	90-Start up Operation	5092167
D4730-020-030	Velcro Strip 2.0W/ X 3.0L	1 Ea (1 ea)	90-Start up Operation	5084098
D4971-041	T/R Bellcrank Cover Assembly	1 Ea (1 ea)	90-Start up Operation	5002019
MS21042L06	Nut	7 Ea (7 ea)	90-Start up Operation	5120575
MS21042L08	Nut	2 Ea (2 ea)	90-Start up Operation	5100489
MS21042L3	Nut	5 Ea (5 ea)	90-Start up Operation	5044392
MS21059L3	Nut Plate	2 Ea (2 ea)	90-Start up Operation	5083547
MS35206-229	Screw	7 Ea (7 ea)	90-Start up Operation	5067268
NAS1149F0332P	Washer	10 Ea (10 ea)	90-Start up Operation	5131201
NAS1149FN616P	Washer	14 Ea (14 ea)	90-Start up Operation	5084462
NAS1149FN816P	Washer	2 Ea (2 ea)	90-Start up Operation	FM17316-25
D4436-047	Aft Bracket Assembly	1 Ea (1 ea)	90-Start up Operation	5135539
D5076-047	Fwd Bracket Assembly	1 Ea (1 ea)	90-Start up Operation	5135644

Job Allocations



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Part: D350-567-147

Job No: 187015

Serial No/Batch: S135723

Revision: G

Inspector:

Exp Date:

Instructions: TC STC SH92-18 Issue 6, FAA STC SH989NE

Operation
90-Start up Operation

Component Part

Required

Inventory

Allocated

AN3-3A	5	475	0
AN525-10R6	2	117	0
AN525-832R7	2	89	0
CB200	1	25	0
D3802-1	2	143	0
D4435-9	2	20	0
D4436-047	1	0	0
D4441-1	2	539	0
D4730-020-030	1	15	0
D4971-041	1	4	0
D5076-047	1	0	0
MS21042L06	7	157	0
MS21042L08	2	1,111	0
MS21042L3	5	2,239	0
MS21059L3	2	160	0
MS35206-229	7	69	0
NAS1149F0332P	10	2,047	0
NAS1149FN616P	14	165	0
NAS1149FN816P	2	227	0

Part Specifications

Specifications could not be found.

Plex 11/26/18 9:08 AM Dart.lajeunesse.marie

Change Record

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Part Number: D350-567-147

Description: FLOOR WINDOW CLOSEOUT (AS350 B3e with Garmin Transponder)

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